

CANICA
A TEREX BRAND

Canica®
Vertical Shaft Impactors



A world working better™

 **TEREX** MPS

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Canica®

Flexible.
Innovative.
Built to Last.

Welcome to the World of Canica®

Canica® provides a comprehensive range of vertical shaft impactors to customers around the world.

Our equipment is designed to produce the highest quality end products. We provide Modular, Portable and static VSI plants and components – plus full parts, service and maintenance with support you can count on, wherever you are.

Key Benefits

- High cubicity product
- Beneficiation of Material (elimination of soft stone)
- Gradation Consistency
- High Product Yield
- High Fracture percentage
- Simple Maintenance
- High Throughput Capacity
- Low Capital Investment

We understand your business

We know that you need operational reliability, cost effectiveness plus outstanding service. We have spent over 40 years building our business around delivering all three. Because when you succeed, we succeed.

World Class Service & Support

With Canica®, you don't just get best-in-class engineering technology. You get the service, training and support to match.

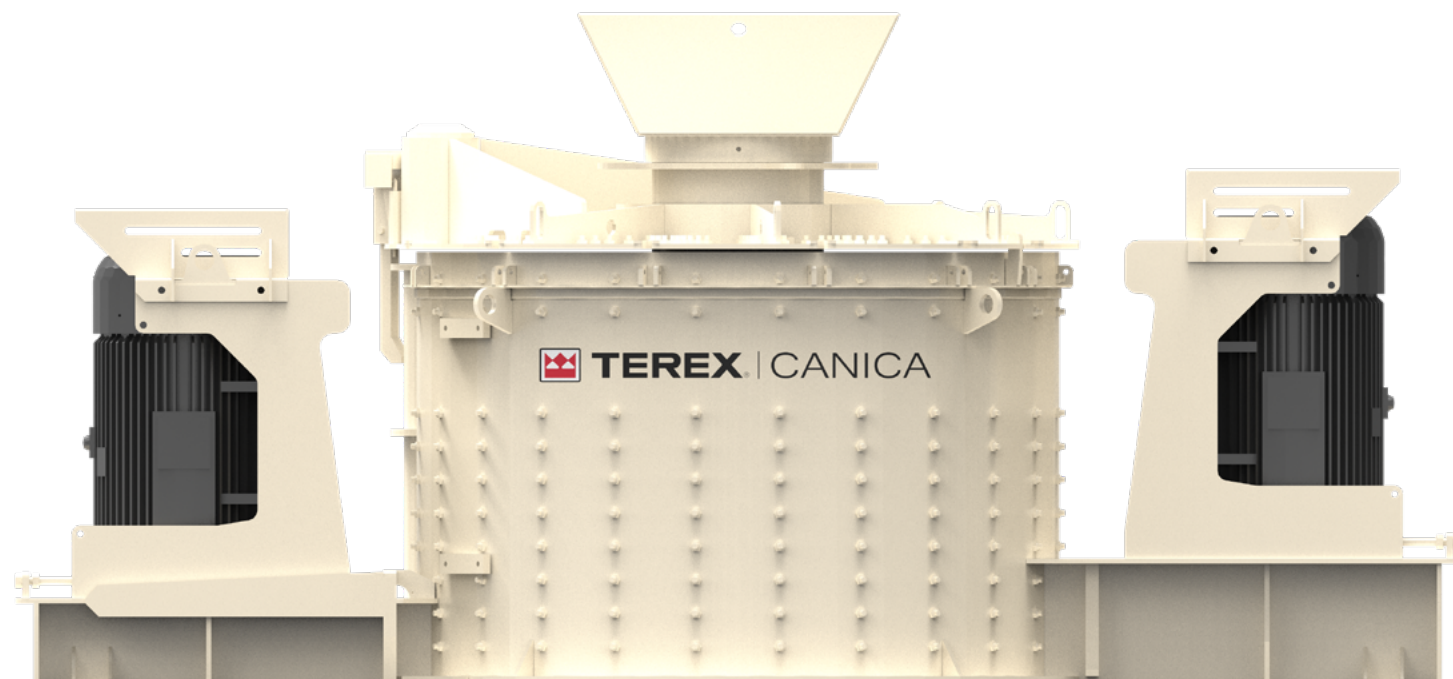
We understand your need to maximize productivity and control operating costs across the working life of every piece of equipment

We share those goals – and have the solutions to help keep your operations running smoothly, through a dedicated global support network backed by decades of proven experience and expertise.

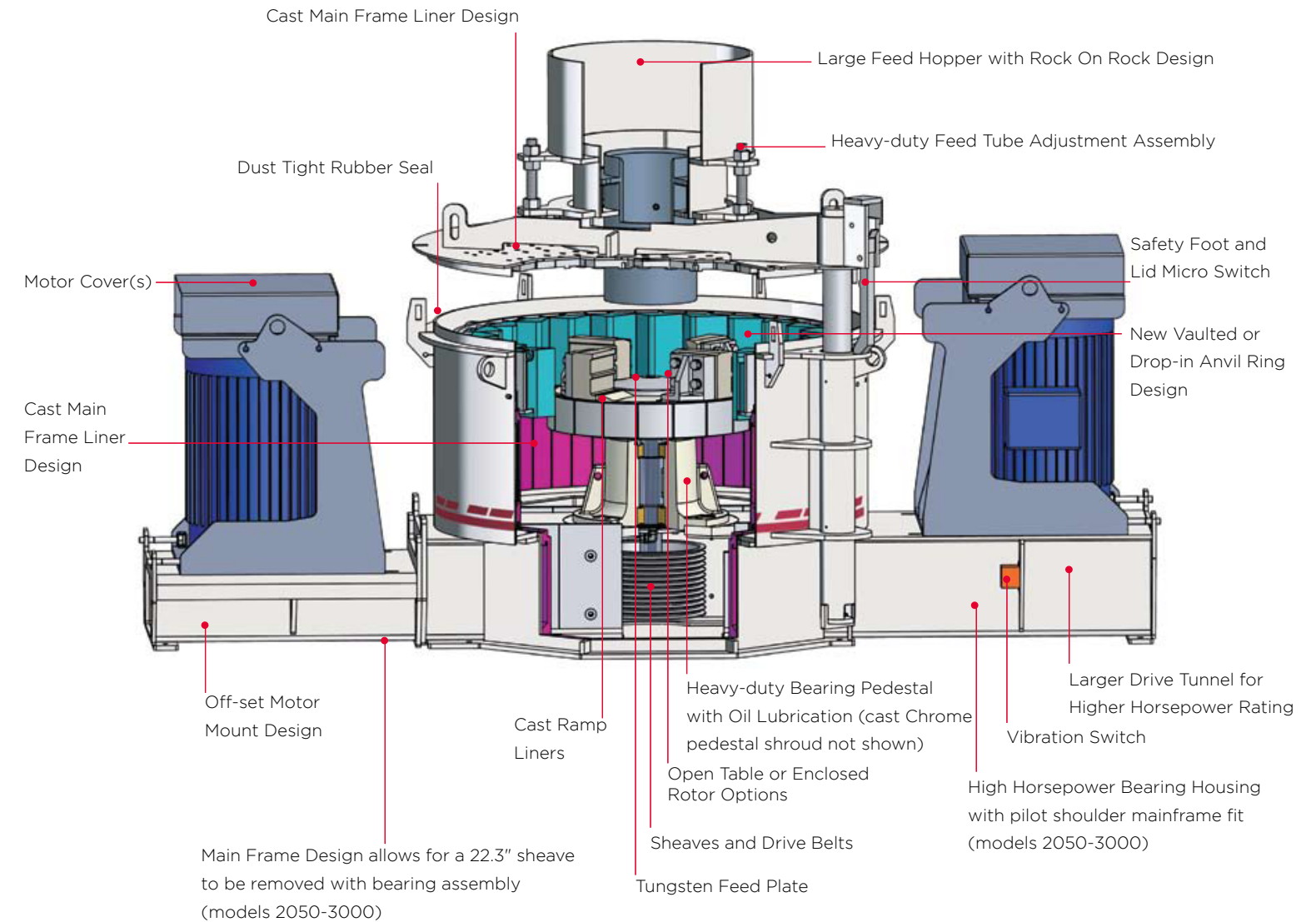
Canica® Vertical Shaft Impactor Key Advantages

Key Advantages

- Heavy Duty main pedestal assembly with large spherical roller bearing to handle high capacities
- Patented hydraulic Hydralid Lid Lifter mechanism provides a safe and convenient way for one person to remotely open the lid
- Externally adjustable feed tube system allows longer feed tube life
- Lid and mainframe liners are 28% cast chrome protected
- Tungsten carbide and ceramic components in table and rotor
- Many internal crusher configuration options to provide crushing solutions for all levels of material abrasiveness
- Modular oil system includes: 35 gallon reservoir, positive displacement oil pump, low pressure relief valve and high pressure lid lifter valve, low pressure shut-down switch, oil heater, oil sight gauge, oil temperature gauge and lube oil pressure gauge
- Standard safety features include open lid safety lock, shut-off switches to detect low oil pressure, excessive vibration (vibration switch) and open lid)
- Auxiliary electrical control cabinet with tachometer/hour meter, lubrication system starter, conveyor starter, oil system heater starter, contains termination points for all safety shut off switches, warning strobe



Canica® Vertical Shaft Impactor Standard Features



Canica® Vertical Shaft Impactor Standard Features

Crusher

- Heavy-duty bearing pedestal
- Astralloy main shaft
- Cast chrome pedestal protection
- Patented "Hydralid" hydraulic lid lifter
- Externally adjustable feed tube system
- Cast feed tube
- Cast lid and mainframe liners
- Heavy-duty motor mounts with motor covers and adjustable take-ups Vibration shut-off switch
- Belt guards
- Heavy-duty open shoe table
- Cast lined flywheel
- Drive belts and sheaves
- Patented vaulted anvil system
- Inspection door with safety lock

Modular Oil System

- 35 gallon (132 liter) reservoir
- Positive displacement oil pump
- Low pressure relief valve and high pressure lid lifter valve
- Low pressure shut-down switch
- Oil heater
- Oil sight gauge, oil temperature gauge, and lube oil pressure gauge

Ancillary Electrical Control Cabinet

- Tachometer/Hour meter
- 2 HP (1.5 kW) lubrication system starter
- 15 HP (11 kW) conveyor starter
- Oil system heater starter
- Contains termination points for ALL safety shut-off switches Warning strobe

Standard Safety Features

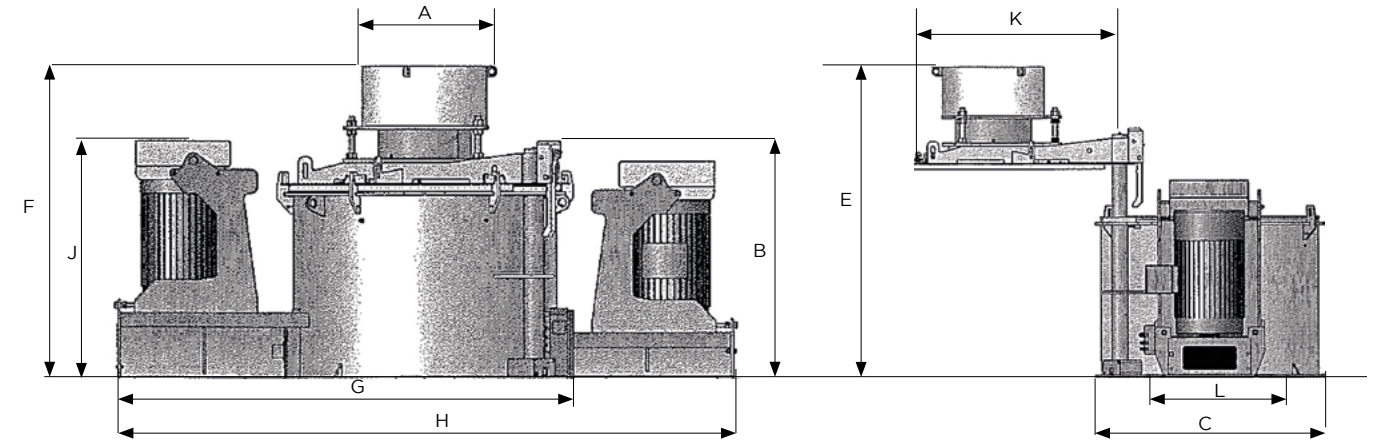
- Open lid safety lock
- Shut-off switches detect: Low oil pressure, Excessive vibration (vibration switch), Open lid

Crusher Optional Equipment

- Two-piece crusher design (removable tub section)
- Pinion gear drive assembly
- 4 and 5-port autogenous rotors
- 4 and 5-port anvil ring rotors
- Rockbox
- Ceramic wear parts
- Tungsten carbide wear parts
- Portable chassis mount
- Stationary support stand with walkways and ladders Diesel power
- Variable frequency drives
- Soft starts



Canica® Vertical Shaft Impactor Technical Specifications



MODEL	1200	1400	2000SD Single Drive	2000DD Twin Drive	2050	100	2300	105	2350	2500	3000
A FEED HOPPER	18" 457mm	26" 660mm	29" 737mm	37" 940mm	42" 1067mm	37.5" 953mm	42" 1067mm	38" 965mm	42" 1067mm	48" 1219mm	48" 1219mm
B CRUSHER HEIGHT	53" 1348mm	55" 1397mm	70" 1778mm	70" 1778mm	80" 2032mm	70" 1778mm	80" 2032mm	75" 1905mm	80" 2032mm	77" 1956mm	85" 2159mm
C CRUSHER WIDTH	50" 1356mm	65" 1651mm	85" 2159mm	85" 2159mm	90" 2286mm	95" 2413mm	94" 2388mm	95" 2413mm	94" 2388mm	107" 2718mm	125" 3175mm
E HEIGHT, OPEN	87" 2210mm	93" 2362mm	109" 2769mm	109" 2769mm	128" 3251mm	115.5" 2934mm	128" 3251mm	119" 3023mm	128" 3251mm	119" 3023mm	126" 3200mm
F HEIGHT, OPERATING	65" 1651mm	72" 1829mm	87" 2209mm	87" 2209mm	105" 2667mm	92.5" 2350mm	105" 2667mm	96" 2438mm	105" 2667mm	98" 2489mm	102" 2591mm
G SINGLE ELECTRIC BASE	90" 2286mm	118" 2997mm	151" 3835mm	no	153" 3886mm	151.5" 3848mm	153" 3886mm	151.5" 3848mm	153" 3886mm	162" 4115mm	180" 4572mm
H DUAL ELECTRIC BASE	no	no	no	196" 4978mm	208" 5283mm	208" 5283mm	208" 5283mm	208" 5283mm	208" 5283mm	216" 5486mm	236" 5994mm
J MOTOR MOUNT HEIGHT	38" 965mm	55" 1397mm	69" 1753mm	69" 1753mm	80" 2032mm	74.5" 1892mm	80" 2032mm	74.5" 1892mm	80" 2032mm	69" 1753mm	72" 1829mm
K LID SWING RADIUS	53" 1346mm	66" 1676mm	84" 2134mm	84" 2134mm	91" 2311mm	96.5" 2451mm	101" 2565mm	96.5" 2451mm	101" 2565mm	106" 2692mm	127" 3226mm
L MOTOR MOUNT WIDTH	26" 680mm	34" 864mm	42" 1067mm	42" 1067mm	44" 1118mm	42" 1067mm	44" 1118mm	42" 1067mm	44" 1118mm	42" 1067mm	49" 1245mm
*CRUSHER WEIGHT lbs/kg	8,000 (3629)	12000 (5443)	24,220 (10,985)	27,500 (12,474)	31,000 (14,062)	31,200 (14,152)	34,000 (15,423)	40,000 (18,144)	36000 (16,330)	51000 (23,134)	58,000 (26,309)
MAXIMUM FEED SIZE LONGEST DIMENSION	1-1/2" 38mm	2" 51mm	4" 102mm	4" 102mm	4" 102mm	5" 127mm	5" 127mm	6" 152mm	6" & 8" 152mm & 203mm	8" & 10" 203mm & 254mm	12" 305mm
MAXIMUM THROUGH-PUT CAPACITY TPH (tonnes)	70TPH (64)	125 TPH (113)	250 TPH (227)	350 TPH (317)	400 TPH (363)	400 TPH (363)	500 TPH (454)	500 TPH (454)	600 TPH (544)	800 TPH (726)	1000 TPH (907)
HORSEPOWER (kW) for MAXIMUM THROUGH-PUT	50-150 (37-112)	100-250 (75-186)	200-400 (149-248)	400-700 (298-522)	400-700 (298-522)	400-700 (298-522)	400-700 (298-522)	500-800 (373-594)	500-800 (373-594)	800-1000 (447-746)	700-1200 (522-894)

Canica® Vertical Shaft Impactor Interchangeable Crushing Chambers



Shoe and Anvil
(HD Series)

Rock and Anvil
(ROS Series)

Rock on Rock
(ROS Series)



Large Feed, Mild to Medium Abrasive Materials

High Reduction in Medium Abrasive Materials

For All Rock Types and the Most Abrasive Materials

Shoe and anvil configuration offers high tonnage of chip production, high reduction ratios and feed size flexibility.

Enclosed rotor and anvils combine the grinding action of the rotor with the high efficiency reduction of anvils.

Enclosed rotor and rock box configuration causes rock on rock crushing which produces the best shaped and most consistent material with the lowest wear cost.

Model	1200	1400	2000SD Single Drive	2000DD Twin Drive	2050	100	2300	105	2350	2500	3000
Maximum Feed Size Largest Dimension, Open Table Configuration	1-1/2" 38 mm	2" 51 mm	4" 102 mm	4" 102 mm	4" 102 mm	5" 127 mm	5" 127 mm	6" 152 mm	6" & 8" 152 mm & 203 mm	8" & 10" 203 mm & 254 mm	12" 305 mm
Maximum Through-put Capacity (TPH) Feed size and tons per hour dependent on type of feed and HP available	70 TPH	125 TPH	250 TPH	350 TPH	400 TPH	400 TPH	500 TPH	500 TPH	600 TPH	800 TPH	1000 TPH
Horsepower for Maximum Through-put Depending on application	50-150 HP	100-250 HP	200-400 HP	400-700 HP	400-700 HP	400-700 HP	400-700 HP	500-800 HP	500-800 HP	600-1000 HP	700-1200 HP

Canica® Vertical Shaft Impactor Gradations I Shoe and Anvil (HD Series)

Basalt, Gravels and Tougher Materials

Producing Coarse Graded Material
Chips and Dimensional Products

Coarse gradations require:

- 50% to 80% of maximum speed
- 4 or 5 shoe table/rotor

Sieve Size	Table		Table/Rotor			
	3" Feed 8000 FPM		2" Feed 9000 FPM		1" Feed 9000 FPM	
	Feed	Crusher Products	Feed	Crusher Products	Feed	Crusher Products
3"	100					
2-1/2"	76					
2"	62	100	100	100		
1-1/2"	42	94	99	98		
1"	24	81	40	92	100	100
3/4"	12	69	26	76	58	97
1/2"	0	47	10	59	32	74
3/8"		35	0	44	15	51
1/4"		26		29	0	38
4M		23		21		30
8M		16		11		19
16M		9		8		13
30M		7		6		8
50M		5		5		6
100M		3		2		4
200M		1		1		2

Producing Dense Graded Material
Emphasis on Fines for Base and Sands

Dense gradations require:

- 80% to 100% of maximum speed
- 5 or 6 shoe table/rotor

Sieve Size	Table		Table/Rotor			
	3" Feed 11,000 FPM		2" Feed 12,000 FPM		1" Feed 13,500 FPM	
	Feed	Crusher Products	Feed	Crusher Products	Feed	Crusher Products
3"	100					
2-1/2"	76					
2"	62		100			
1-1/2"	42	100	66	100		
1"	24	92	40	97	100	100
3/4"	12	80	26	88	58	98
1/2"	0	63	10	75	32	87
3/8"		52	0	63	15	72
1/4"		41		47		54
4M		34		39		45
8M		23		23		30
16M		15		16		19
30M		10		11		12
50M		7		8		8
100M		5		4		7
200M		3		2		4

1" Feed Size Applications

Low Range

- 50% to 80% of maximum speed
- 4 shoe table/rotor
- Tough feed material (basalt, gravel)
- Crusher choke-fed

High Range

- 80% to 100% of maximum speed
- 5 shoe table/rotor
- Friable feed material (limestone, dolomite)
- Crusher 85% or less of choke feed rate

Sieve Size	Feed	Low Range	High Range	Average
1"	100	100		100
3/4"	65	97	100	99
1/2"	40	74	93	84
3/8"	25	51	88	70
1/4"	10	38	79	59
4M	0	30	71	51
8M		19	53	36
16M		13	36	25
30M		8	25	17
50M		6	15	11
100M		4	7	6
200M		2	3	3

Canica® Vertical Shaft Impactor Gradations I Shoe and Anvil (HD Series)

Limestone and Dolomites

Producing Coarse Graded Material Chips and Dimensional Products

Coarse gradations require:

- 50% to 80% of maximum speed
- 4 or 5 port rotor

Sieve Size	Table		Table/Rotor			
	3" Feed 8000 FPM		2" Feed 9000 FPM		1" Feed 9000 FPM	
	Feed	Crusher Products	Feed	Crusher Products	Feed	Crusher Products
3"	100					
2-1/2"	76					
2"	62	100	100			
1-1/2"	42	98	66	100		
1"	24	88	40	90	100	100
3/4"	12	71	26	71	58	97
1/2"	0	54	10	54	32	84
3/8"		42	0	42	15	65
1/4"		33		33	0	46
4M		27		27		37
8M		17		17		24
16M		12		12		18
30M		8		8		12
50M		6		6		7
100M		3		3		3
200M		1		2		2

Producing Dense Graded Material
Emphasis on Fines for Base and Sands

Dense gradations require:

- 70% to 100% of maximum speed
- 4 or 5 port rotor

Sieve Size	Table		Table/Rotor			
	3" Feed 11,000 FPM		2" Feed 12,000 FPM		1" Feed 13,500 FPM	
	Feed	Crusher Products	Feed	Crusher Products	Feed	Crusher Products
3"	100					
2-1/2"	76					
2"	62		100			
1-1/2"	42	100	66	100		
1"	24	95	40	96	100	
3/4"	12	87	26	91	58	100
1/2"	0	72	10	81	32	93
3/8"		62	0	72	15	88
1/4"		50		57	0	79
4M		42		47		71
8M		28		30		53
16M		19		19		36
30M		12		15		25
50M		8		11		15
100M		4		7		7
200M		3		4		3

Canica® Vertical Shaft Impactor Gradations I Rock on Anvil (ROS Series)

Limestone and Dolomites

Producing Coarse Graded Material Chips and Dimensional Products

Coarse gradations require:

- 50% to 80% of maximum speed
- 4 or 5 port rotor

Sieve Size	2" Feed 9000 FPM		1" Feed 9000 FPM	
	Feed	Crusher Products	Feed	Crusher Products
2"	100			
1-1/2"	66	100		
1"	40	90	100	100
3/4"	26	71	58	97
1/2"	10	54	32	84
3/8"	0	42	15	65
1/4"		33	0	46
4M		27		37
8M		17		24
16M		12		18
30M		8		12
50M		6		7
100M		3		3
200M		2		2

Producing Dense Graded Material
Emphasis on Fines for Base and Sands

Dense gradations require:

- 70% to 100% of maximum speed
- 5 or 6 port rotor

Sieve Size	2" Feed 12,000 FPM		1" Feed 13,500 FPM	
	Feed	Crusher Products	Feed	Crusher Products
2"	100			
1-1/2"	66	100		
1"	40	96	100	
3/4"	26	91	58	100
1/2"	10	81	32	93
3/8"	0	72	15	88
1/4"		57	0	79
4M		47		71
8M		30		53
16M		19		36
30M		15		25
50M		11		15
100M		7		7
200M		4		3

Canica® Vertical Shaft Impactor Gradations I Rock on Anvil (ROS Series)

Basalt, Gravels and Tougher Materials

Producing **Coarse** Graded Material
Chips and Dimensional Products

Producing **Dense** Graded Material
Emphasis on Fines for Base and Sands

Coarse gradations require:

- 50% to 80% of maximum speed
- 4 or 5 port rotor

Dense gradations require:

- 80% to 100% of maximum speed
- 5 or 6 port rotor

Sieve Size	2" Feed 9000 FPM		1" Feed 9000 FPM	
	Feed	Crusher Products	Feed	Crusher Products
2"	100	100		
1-1/2"	66	98		
1"	40	92	100	100
3/4"	26	76	58	97
1/2"	10	59	32	74
3/8"	0	44	15	51
1/4"		29	0	38
4M		21		30
8M		11		19
16M		8		13
30M		6		8
50M		5		6
100M		2		4
200M		1		2

Sieve Size	2" Feed 12,000 FPM		1" Feed 13,500 FPM	
	Feed	Crusher Products	Feed	Crusher Products
2"	100			
1-1/2"	66	100		
1"	40	97	100	100
3/4"	26	88	58	98
1/2"	10	75	32	87
3/8"	0	63	15	72
1/4"		47	0	54
4M		39		45
8M		23		30
16M		16		19
30M		11		12
50M		8		8
100M		4		7
200M		2		4

Sieve Size	Feed	Low Range	High Range	Average
1"	100	100		100
3/4"	65	97	100	99
1/2"	40	74	93	85
3/8"	25	51	88	70
1/4"	10	38	79	59
4M	0	30	71	51
8M		19	53	36
16M		13	36	25
30M		8	25	17
50M		6	15	11
100M		4	7	6
200M		2	3	3

1" Feed Size Applications

Low Range

- 50% to 80% of maximum speed
- 4 port rotor
- Tough feed material (basalt, gravel)
- Crusher choke-fed

High Range

- 80% to 100% of maximum speed
- 5 port rotor
- Friable feed material (limestone, dolomite)
- Crusher 85 % or less of choke feed rate

Canica® Vertical Shaft Impactor Gradations I Rock on Rock (ROR Series)

Basalt, Gravels and Tougher Materials

Producing **Coarse** Graded Material
Chips and Dimensional Products

Producing **Dense** Graded Material
Emphasis on Fines for Base and Sands

Coarse gradations require:

- 50% to 80% of maximum speed
- 4 or 5 port rotor

Dense gradations require:

- 80% to 100% of maximum speed
- 5 or 6 shoe table/rotor

Sieve Size	2" Feed 11,000 FPM		1" Feed 11,000 FPM	
	Feed	Crusher Products	Feed	Crusher Products
2"	100	100		
1-1/2"	66	87		
1"	40	62	100	100
3/4"	26	46	58	78
1/2"	10	32	32	47
3/8"	0	23	15	31
1/4"		17	0	22
4M		14		18
8M		10		14
16M		7		10
30M		6		8
50M		5		6
100M		4		5
200M		2		3

Sieve Size	2" Feed 14,000 FPM		1" Feed 14,000 FPM	
	Feed	Crusher Products	Feed	Crusher Products
2"	100	100		
1-1/2"	66	90		
1"	40	72	100	100
3/4"	26	59	58	87
1/2"	10	45	32	63
3/8"	0	33	15	47
1/4"		26	0	34
4M		22		29
8M		15		21
16M		11		16
30M		9		12
50M		7		9
100M		6		7
200M		4		4

1" Feed Size Applications

Low Range

- 50% to 80% of maximum speed
- Tough feed material (basalt, gravel)
- Crusher choke-fed

High Range

- 80% to 100% of maximum speed
- Friable feed material (limestone, dolomite)
- Crusher 85% or less of choke feed rate

Sieve Size	Feed	Low Range	High Range	Average
1"	100	100	100	100
3/4"	65	78	88	83
1/2"	40	47	68	58
3/8"	25	31	52	42
1/4"	10	22	37	30
4M	0	18	32	25
8M		14	24	19
16M		10	18	14
30M		8	13	10
50M		6	10	8
100M		5	8	7
200M		3	5	4

Canica® Vertical Shaft Impactor Gradations I I Rock on Rock (ROR Series)

Limestone and Dolomites

Producing Coarse Graded Material
Chips and Dimensional Products

Coarse gradations require:

- 50% to 80% of maximum speed
- 4 or 5 port rotor

Sieve Size	2" Feed 11,000 FPM		1" Feed 11,000 FPM	
	Feed	Crusher Products	Feed	Crusher Products
2"	100	100		
1-1/2"	66	92		
1"	40	75	100	100
3/4"	26	61	58	80
1/2"	10	47	32	57
3/8"	0	37	15	35
1/4"		29	0	25
4M		24		21
8M		17		16
16M		12		11
30M		11		9
50M		8		7
100M		6		5
200M		4		3

Producing Dense Graded Material
Emphasis on Fines for Base and Sands

Dense gradations require:

- 80% to 100% of maximum speed
- 5 or 6 port rotor

Sieve Size	2" Feed 14,000 FPM		1" Feed 14,000 FPM	
	Feed	Crusher Products	Feed	Crusher Products
2"	100	100		
1-1/2"	66	92		
1"	40	75	100	100
3/4"	26	61	58	88
1/2"	10	47	32	68
3/8"	0	37	15	52
1/4"		29	0	37
4M		24		32
8M		17		24
16M		12		18
30M		11		13
50M		8		10
100M		6		8
200M		4		5

Canica® Services

Proven Success, Global Reach

A complete range of services. Original spare and wear parts. Customizable solutions to meet your exact needs. Outstanding technical expertise and support.

This is what Canica® delivers to businesses – and what it delivers to businesses throughout the world via our global distribution network, service and distribution facilities and regional warehouses.

Spare and Wear Part Support

Our OEM parts help maintain and enhance the performance of your equipment – and you can count on us to get you the spare and wear parts you need, when you need them.

Canica® parts are manufactured according to exacting specifications, using high-quality materials, tools and techniques. By using genuine parts you are helping to ensure the maximum performance and longevity of your machines.

A Shared Focus

We understand your key focus is delivering your operational and financial goals. We share that focus: it's how we both measure success.

By combining our global service network and proven, in-depth industry knowledge with your operational expertise we're able to provide you with the right solution to deliver a quality end product – with increased productivity.

Field Services

We offer a comprehensive set of field services to meet your maintenance, repair and refurbishment needs – which means you get a cost-effective alternative to purchasing new or replacement equipment.

Our experienced field service and distribution network are available to you on site or at our global service facilities. We can repair broken or damaged equipment to like-new condition and restore worn or irreplaceable equipment to perfect operating condition – which minimizes costly downtime for you.

Terex® Financial Services

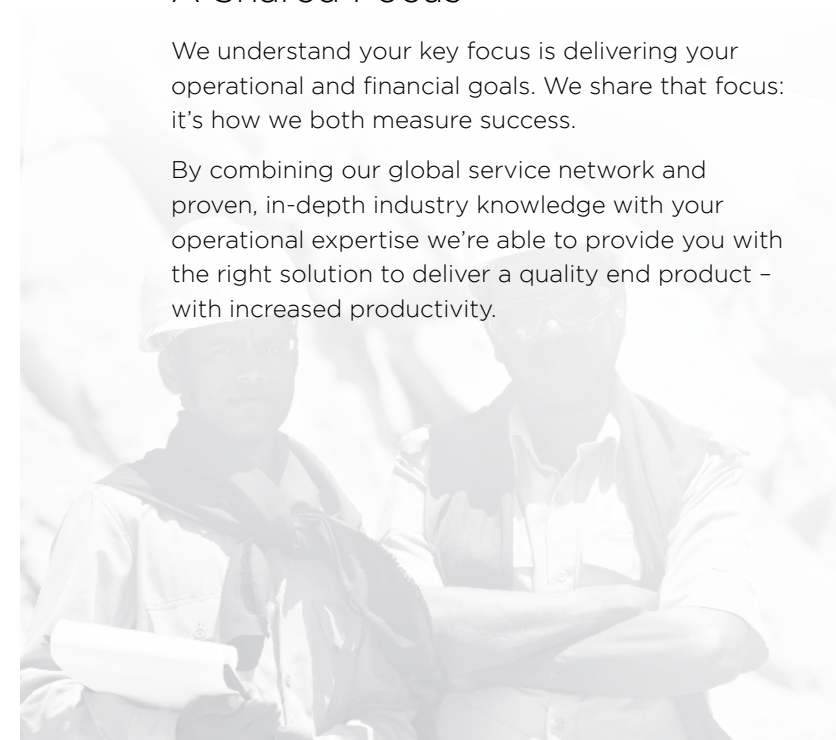
At Canica® we not only offer a strong and broad product portfolio. We also offer the means for customers to purchase the equipment they need in order to meet their operational and profitability goals.

Terex® Financial Services (TFS) is a globally trusted resource that is able to leverage its knowledge of Terex® equipment plus its marketplace expertise to provide a unique tailored solution for customers.

Terex® Financial Services at a Glance

- Providing cost-effective financial solutions to thousands of customers across the globe
- A comprehensive suite of financial solutions tailored to fit individual needs
- Dedicated and knowledgeable team with global reach, focused on customer solutions.

Combining our global service network and deep industry knowledge with your operational expertise ensures that we provide the best solutions...



North America

909 17th Street NE
Cedar Rapids, IA 52402
Tel: +1 319 363 3511 or +1 800 821 5600
Fax: +1 319 399 4871

212 South Oak Street
Durand, MI 48429
Tel: +1 989 288 3121 or +1 888 571 8352
Fax: +1 989 288 4113

Europe, Russia & Africa

32 Farlough Road
Dungannon, Co.Tyrone, N.Ireland. BT71 4DT
Tel: +44(0) 28 8771 8500

Central Asia, Turkey & North Africa Region

Mehmet Akif Ersoy Mah.287.SkNo 1/D
06172 Yenimahalle - Ankara Turkey
Tel: +90 312 354 90 90

Australia

Melbourne & Victoria
133 Logis Boulevard
Dandenong South, VIC 3175
Tel: +61 3 8794 4100
Fax: +61 3 9706 7810

Sydney & New South Wales
114 Hassall Street
Wetherill Park, NSW 2164
Tel: +61 2 9604 6524
Fax: +61 2 9604 9368

Brisbane & Queensland
585 Curtin Avenue East
Eagle Farm, QLD 4009
Tel: +61 7 3630 0866
Fax: +61 7 3630 1097

Perth & Western Australia
4 Miles Road
Kewdale, WA 6105
Tel: +61 8 6254 4100
Fax: +61 8 9350 5534

www.terexmps.com

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